

ECM LUNA series ***with Touchless Flying Vision***



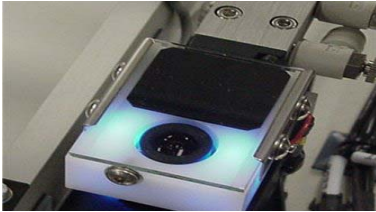
ECM LUNA 700 FV CONSOLE

ECM LUNA MINI V
ECM LUNA MINI FV
ECM LUNA 600 V
ECM LUNA 600 FV
ECM LUNA 700 FV
ECM LUNA 700 FT
ECM LUNA 800 FV
ECM LUNA 800 FT

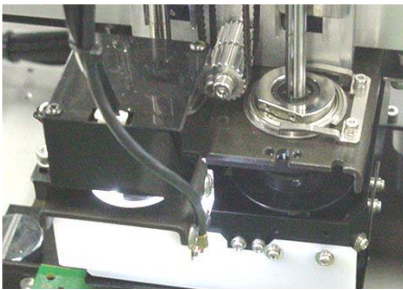
- **MOST COST EFFECTIVE SMT MOUNTER**
- **WIDE COMPONENT COVERAGE 0201 (0603 –metric) CHIP up to 40mm SQUARE BGAs, FINE PITCH QFPs (15 mil) , CSPs etc**
- **FEEDER CAPACITY OF 48 TO 81 NOS**
- **PLACEMENT SPEED OF 3000 CPH WITH FLYING VISION**
- **WINDOWS BASED SOFTWARE**

The LUNA series of Mounters are the most cost effective SMT Moulder offering widest component range thanks to new technology BLUE ILLUMINATION fully Automatic Vision System.

LUNA VISION



Bottom LUNA vision camera



Flying LUNA 2 heads for 700 FT

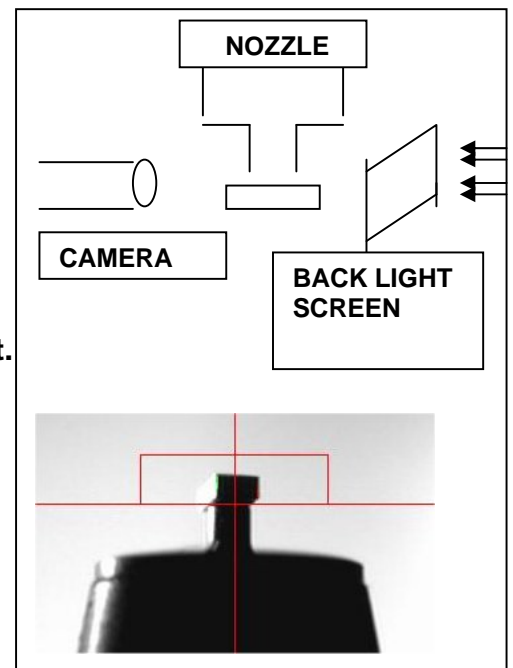
The LUNA VISION SYSTEM comes with FIXED BOTTOM CAMERA and with BLUE ILLUMINATION, that is unaffected by ambient light. Light. (The Vision System also includes SIDE and BOTTOM LIGHTING techniques). The LUNA VISION on its own can handle wide component from 0201 chip up to 40mm Square size GA/QFP, Fine Pitch devices up to 15mil. The Placement speed will be 1000 cph, with placement accuracy of 0.05mm

FLYING LUNA VISION (Patent Pending)

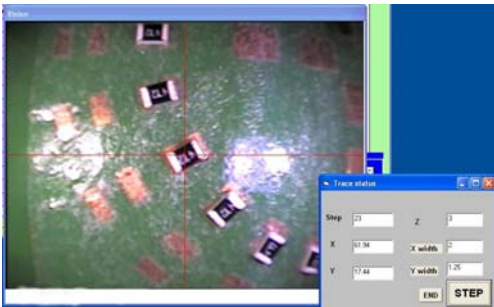
For improving the speed on chip components up to 3000 cph, LUNA series machines can be fitted with Optional FLYING CAMERA again with BLUE ILLUMINATION, offering TOUCHLESS ON THE FLY VISION ALIGNMENT.

The Placement Head is fitted with a tiny camera on One side of the Nozzle and a Back Light Screen on The other side to view the component as black Images. The processing algorithm then calculates X, Y component width and center and also Component thickness for precise alignment and placement. The FLYING VISION head can handle from 0201 chip up to 10mm square components or 16 pin SOIC. With optional 2nd head, placement speed of 3600 cph can be achieved.

FLYING VISION HEAD



AT A GLANCE INSPECTION



Advanced software and a full-color camera allows these machines to not only pick & place a wide range of parts, but to perform post-placement inspections as well. Not only is programming time reduced, because the software automatically uses placement data for inspection, but so are personnel requirements; only one person is needed to perform both placement and inspection tasks. Assemblies are inspected step by step: a shape that corresponds to the part type and preset placement tolerances is superimposed onto an image of the actual part on the board, allowing the operator to verify placement quality at a glance before the system moves on to the next part. No other pick & place machine verifies placement accuracy like this.

WINDOWS BASED OPERATING SYSTEM

The basic operating system is **WINDOWS** based
All aspects like Programming, Operation, Maintenance are thru windows making usage Quite easy.



OTHER STANDARD FEATURES

- AC Servo Motor Drives for X,Y Movements
- Stepper Motor Drives for Theta and Z axis movement
- Full Color FIDUCIAL/TEACHING CAMERA
- Universal CAD Conversion software
- Deluxe Console
- PC and Monitor
- 2 Feeder bases

OPTIONS

- Tape Feeders : 8, 12, 16, 24, 32,44 mm Feeders
- Stick Feeder : Single Lane or Multi-Lane Vibratory Stick Feeder
- IC Tray Feeder : Manual Tray or Auto 10 Tray feeder
- Dispenser : Digital Dispenser with height Sensor
 - Available only on one head models
 - PCB Conveyor : Up to Max PCB width of 250mm
 - Additional Feeder base to increase feeder capacity
- Exchangeable Feeders Bases

SPECIFICATIONS

PARAMETER	MODEL 600 V / FV	MODEL 700 V / FV	MODEL 800 V / FV
PCB SIZE	260mm X 250mm	385mm X 355mm	470mm X 350mm
Max		50mm x 50mm	
Min		0.8 – 2.3mm	
Thick			
Feeder Capacity	48	48	54
Expandable to with additional feeder base		68	81
		PCB size will reduce to 310X355	PCB size will reduce to 400X350
Placement Speed	1000 cph with LUNA VISION 'V' Model 3000 cph with FLYING VISION 'F' Model 3600 cph with 2 FLYING VISION HEADS 'FT' Models		
Placement Accuracy	+ / - 0.1mm by Flying Luna Vision +/- 0.05mm with Luna Bottom Vision		
Applicable Components	0201 chip to 40mm square components with Luna Bottom Vision , Fine Pitch up to 15mil. 0201 chip to 16 pin SOIC with Flying Vision		
Drives	X, Y axis , AC Servo Motor 0.01mm step Theta axis Stepper Motor 0.03 deg step Z axis Stepper Motor 0.05mm step		
Dimensions with Console	700(W) X 800 (D) X 1350 (H)	700(W) X 800 (D) X 1350 (H)	840(W) X 840 (D) X 1350 (H)
Weight	150 Kg		
Power Supply	AC 100 V to 240 V , 50 Hz, Single Phase		
Air Supply	0.5 Mpa , 60 – 80 NI / min clean dry air		
Controller	IBM PC Compatible RAM 256 M, HDD 1G min Windows Xp / 98/ Me compatible		
Environment	Temperature 10 to 30 deg centigrade , Humidity 50-80%		
Body Color	Ivory Semi-mat		
Feeder Options	Tape Feeder 8,12,16,24,32,44mm Max Capacity: 8mm-48, 12mm & 16mm – 24 , 4mm – 16, 32mm – 12 Stick Feeder : Single, MultiLane Vibratory Stick IC Tray : Single Tray fitting on one feeder base (or) Single Tray fitting in PCB Area with reduced PCB Size OR 10 Tray Auto Tray feeder		
Dispenser Option	Digital Dispenser with Height Sensor , 7000 dots per hour Only one placement Head is possible (V or FV models only)		
PCB Conveyor Option	L to R , Edge Reference PCB Conveyor – Max PCB Width will be 250mm		
Exchangeable Feeder Base	Exchangeable Feeder Base option is Factory Fitted		

Subject to change without notice Aug 09

Distributor

Manufacturer

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